

## TAI-SAW TECHNOLOGY CO., LTD. No. 3, Industrial 2nd Rd., Ping-Chen Industrial District,

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District, Taoyuan, 324, Taiwan, R.O.C. TEL: 886-3-4690038 FAX: 886-3-4697532

E-mail: tstsales@mail.taisaw.com Web: www.taisaw.com

## **Product Specifications Approval Sheet**

Product Description: C	Crystal Unit SMD	3.2x2.5 52.00MHz
TST Part No.: TZ3013	SA.	
Customer Part No.:		
Customer signature rec	quired	
Company:		
Division:		
Approved by :		
Date:		
Checked by:	Derick Lin	Derile
Approved by:	Kelly Huang	Kelly Huaney
Date:	06/15/2015	7

- 1. Customer signed back is required before TST can proceed with sample build and receive orders.
- 2. Orders received without customer signed back will be regarded as agreement on the specifications.
- 3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



# TAI-SAW TECHNOLOGY CO., LTD. Crystal Unit SMD 3.2x2.5 52.00MHz

MODEL NO.: TZ3013A REV. NO.: 1

#### Revise:

	Rev. Page N/A	Rev. Account		Ref. No.	Revised by
	11/1	Initial release	06/15/15'	N/A	Derick Lin



MODEL NO.: TZ3013A REV. NO.: 1

#### Features:

- Surface Mount Hermetic Package
- Excellent Reliability Performance
- Good Frequency Perturbation and Stability over temperature
- Ultra Miniature Package

RoHS Compliant Lead free Lead-free soldering

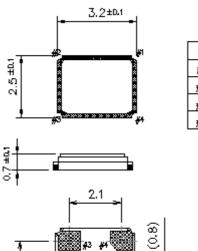
#### **Description and Applications:**

Surface mount 3.2mmx2.5mm crystal unit for customer for use in wireless communications devices, especially for a need of ultra miniature package for mobility.

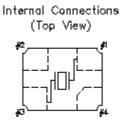
### **Electrical Specifications:**

TZ3013A	Specification
Nominal Frequency	52.000000 MHz
Mode of Oscillation	Fundamental
Storage Temperature Range	-40°C to +85°C
Operating Temperature Range	-20°C to +70°C
Frequency Stability over Operating Temperature	+/- 10 ppm (referred to the value at 25°C)
Frequency Make Tolerance (FL)	+/- 10 ppm @ 25°C +/- 3°C
Equivalent Series Resistance (ESR)	50 $Ω$ max.
Nominal Drive Level	10uW typical and 100uW max
Shunt Capacitance (Co)	3.0 pF max
Load Capacitance (CL)	8 pF
Aging	+/-1ppm/year
Insulation Resistance	500 MΩ min./DC 100V
Marking	Laser Marking
Unit Weight	0.017+/-0.005 g

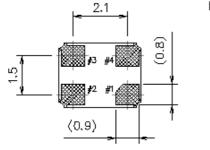
#### Mechanical Dimensions (mm): Base 1



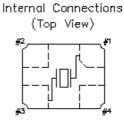
	Pin Connection
#1 pin	IN/OUT
#2 pin	GND
#3 pin	IN/OUT
#4 pin	GND



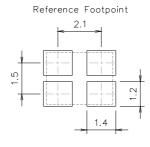
Base 2



(0.9)



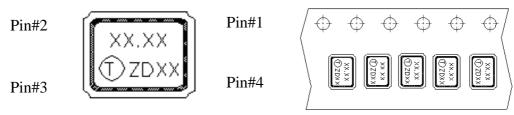
## Recommended Land Pattern: (unit: mm)



#### Marking:

Line 1: Frequency (52.00)

Line 2: TST Logo + Crystal Product Code + Date Code + Traceability code ( 1 or 2 letters)



The inner vision of Pin#1, Pin#4 side is XTAL blank mounting pad.

TST DCC

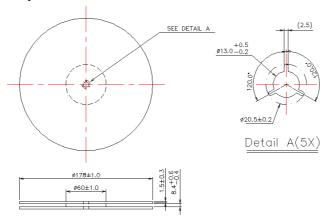
#### **Product Code Table**

	2013	2014	2015	2016
Year	2017	2018	2019	2020
	2021	2022	2023	2024
product code	Z	Z	<u>Z</u>	<u>Z</u>

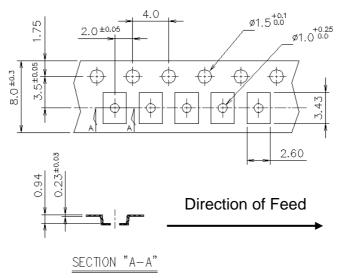
#### **Date Code Table**

WK01	WK02	WK03	WK04	WK05	WK06	WK07	WK08	WK09	WK10	WK11	WK12	WK13
Α	В	С	D	Е	F	G	Н	I	J	K	L	М
WK14	WK15	WK16	WK17	WK18	WK19	WK20	WK21	WK22	WK23	WK24	WK25	WK26
N	0	Р	Q	R	S	Т	U	V	W	Х	Υ	Z
WK27	WK28	WK29	WK30	WK31	WK32	WK33	WK34	WK35	WK36	WK37	WK38	WK39
а	b	С	d	е	f	g	h	i	j	k	I	m
WK40	WK41	WK42	WK43	WK44	WK45	WK46	WK47	WK48	WK49	WK50	WK51	WK52
n	0	р	q	r	s	t	u	V	w	х	у	z

#### Reel Dimensions (mm):



#### **Tape Dimensions (mm):**



#### [NOTE]

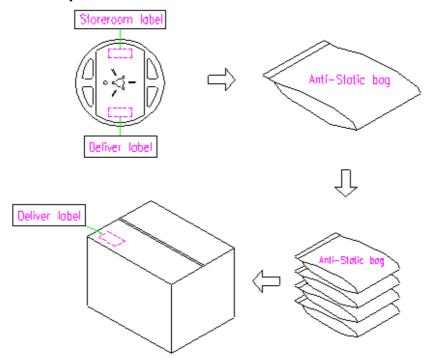
- 1 UNIT: mm.
- 2 UNLESS OTHERWISE SPECIFIED TOLERANCEON DIM. +/-0.1mm.
- 3 MATERIAL: CONDUCTIVE POLYSTYRENE.
- 4 COLOR: BLACK.
- 5 10 PITCHES CUMULATIVETOLERANCE +/-0.2mm.

TAI-SAW TECHNOLOGY CO., LTD.

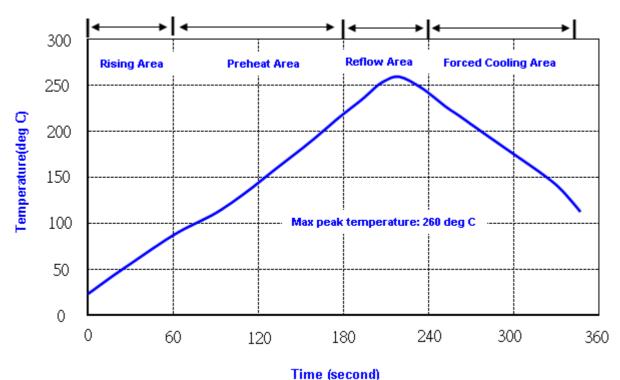
**TST DCC**Release document

## Packing Quantity/Packing:

#### 3K pcs maximum per reel



#### **Reflow Profile:**



Note: 1.Max peak temperature: 260+/-5 deg C; Time: 10+/-2 sec

2. Temperature: 217+/-5 deg C; Time: 90~100 sec

**Reliability Specifications** 

Test name	Test process / method	Reference standard						
Mechanical characteristics								
resistance to Soldering heat (IR reflow)	Temp / Duration : 265° C /10sec ×2 times Total time : 4min.(IR-reflow)	-300(301)M(II)						
Vibration	Total peak amplitude: 1.5mm Vibration frequency: 10 to 2000 Hz Sweep period: 20 minute Vibration directions: 3 mutually perpendicular Duration: 2 hr/direc.	MIL-STD 202G method 204						
Mechanical Shock	directions: 3 impacts per axis Acceleration: 3000g's, +20/-0% Duration: 0.3 ms (total 18 shocks) Waveform: Half-sine	MIL-STD 202G method 213						
Solderability	Solder Temperature: 265±5°C Duration time: 5±0.5 seconds.	J-STD-002						
<b>Environmental</b>	characteristics							
Thermal Shock	Heat cycle conditions -40 $^{\circ}$ C (30min) $\longleftrightarrow$ 85 $^{\circ}$ C (30min) * cycle time : 10 times	MIL-STD 883G method 1010.8						
Humidity test	Temperature: 85 ± 2 °C Relative humidity: 85% Duration: 96 hours	MIL-STD 202G method 103						
Dry heat (Aging test)	Temperature : 125 ± 2 °C  Duration : 168 hours	MIL-STD 202G method 108A						
Cold resistance (Low Temp Storage)	Temperature : -40 ± 2 °C Duration : 96 hours	IEC 60068-2-1						